

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAIL LIGHT FAIRING
Job Number	: 30770		
Estimate Number	: 12359		
P.O. Number	: N/A	Part Number	: D34841
This Issue	: 2/19/2007 S.O. No. : N/A	Drawing Number	: D3484 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: 27221	Material	: N/A
Written By	: _____	Due Date	: 3/10/2007 Qty: 5 Um: Each
Checked & Approved By	: _____		
Comment	: Est Rev:A New Issue 06-04-11 JLM		

Table 1. The number of cases of *Salmonella* infection in the United Kingdom, 1990-1999, by serotype and age group

1. **Author(s)**
 2. **Title**
 3. **Journal**
 4. **Volume**
 5. **Issue**
 6. **Page(s)**
 7. **Year**
 8. **DOI**
 9. **URL**
 10. **Abstract**
 11. **Keywords**
 12. **Notes**
 13. **References**
 14. **Comments**
 15. **Rating**
 16. **Tags**
 17. **Links**
 18. **Related**
 19. **Similar**
 20. **Search**
 21. **Help**
 22. **Feedback**
 23. **Privacy**
 24. **Terms**
 25. **License**
 26. **Copyright**
 27. **Disclaimer**
 28. **Notice**
 29. **Policy**
 30. **Legal**
 31. **Medical**
 32. **Pharmaceutical**
 33. **Biotechnology**
 34. **Chemical**
 35. **Physical**
 36. **Environmental**
 37. **Health**
 38. **Education**
 39. **Business**
 40. **Engineering**
 41. **Computer**
 42. **Mathematics**
 43. **Science**
 44. **History**
 45. **Art**
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 49. **Food**
 50. **Drink**
 51. **Shopping**
 52. **Finance**
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 55. **Aviation**
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 58. **Defense**
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 253. **Food**
 254. **Drink**
 255. **Shopping**
 256. **Finance**
 257. **Real Estate**
 258. **Autom**

Abstract

Batch: M1734 +

SAP 07/02/24 (5)

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves assigning tasks to team members, setting deadlines, and monitoring progress to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes against the objectives and goals to determine the effectiveness of the project and identify areas for improvement.

[illegible]

SAD 07/02/24 5

[illegible]

[REDACTED]

5AD 07/02/24 5

[illegible][illegible]

BG 07.02.24 (5)

[illegible][illegible]

x4


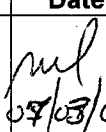
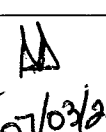

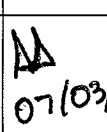
1-Debur SAP 07/02/28 (5)

2-Roll as per Dwg D3484

ml 07/03/05 PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 01/04/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/03/05	5	Scrap one part D3484-1 - bend on wrong side try to rebend but scrap		Destroy and no replace Take 10" 2	 07/03/05	 07/03/20		 07/03/20

NOTE: Date & initial all entries

Date: Monday, 2/19/2007 3:26:59 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 30770

Part Number: D34841

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/20

(4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/04/10

(4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/11

Job Completion



07/24/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

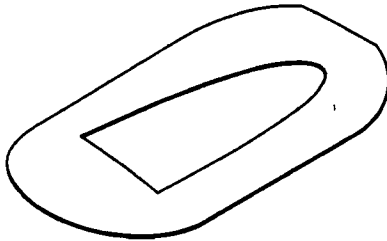
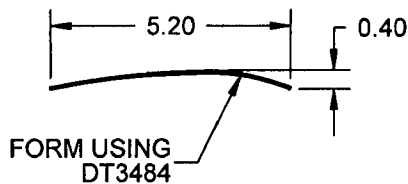
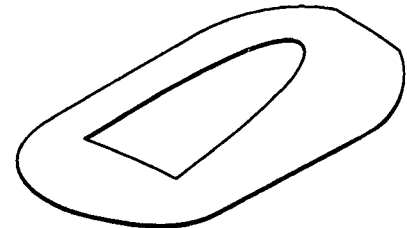
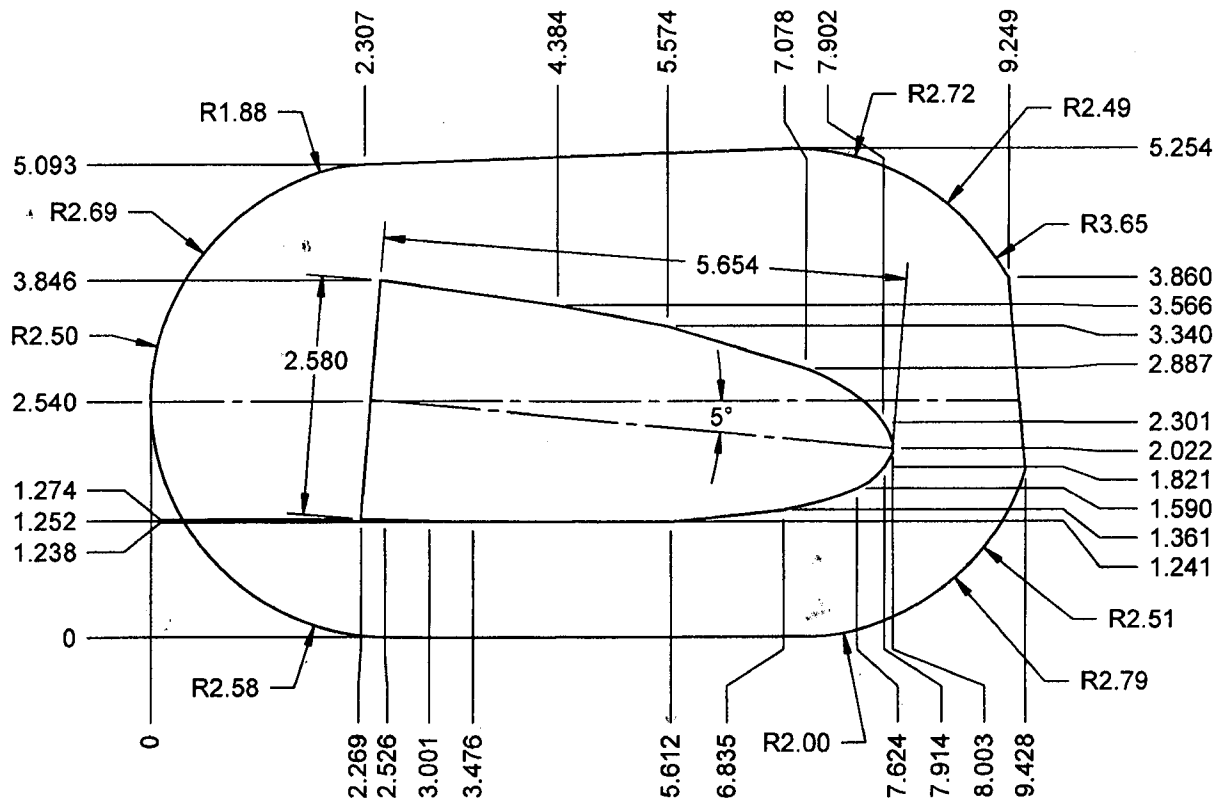
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

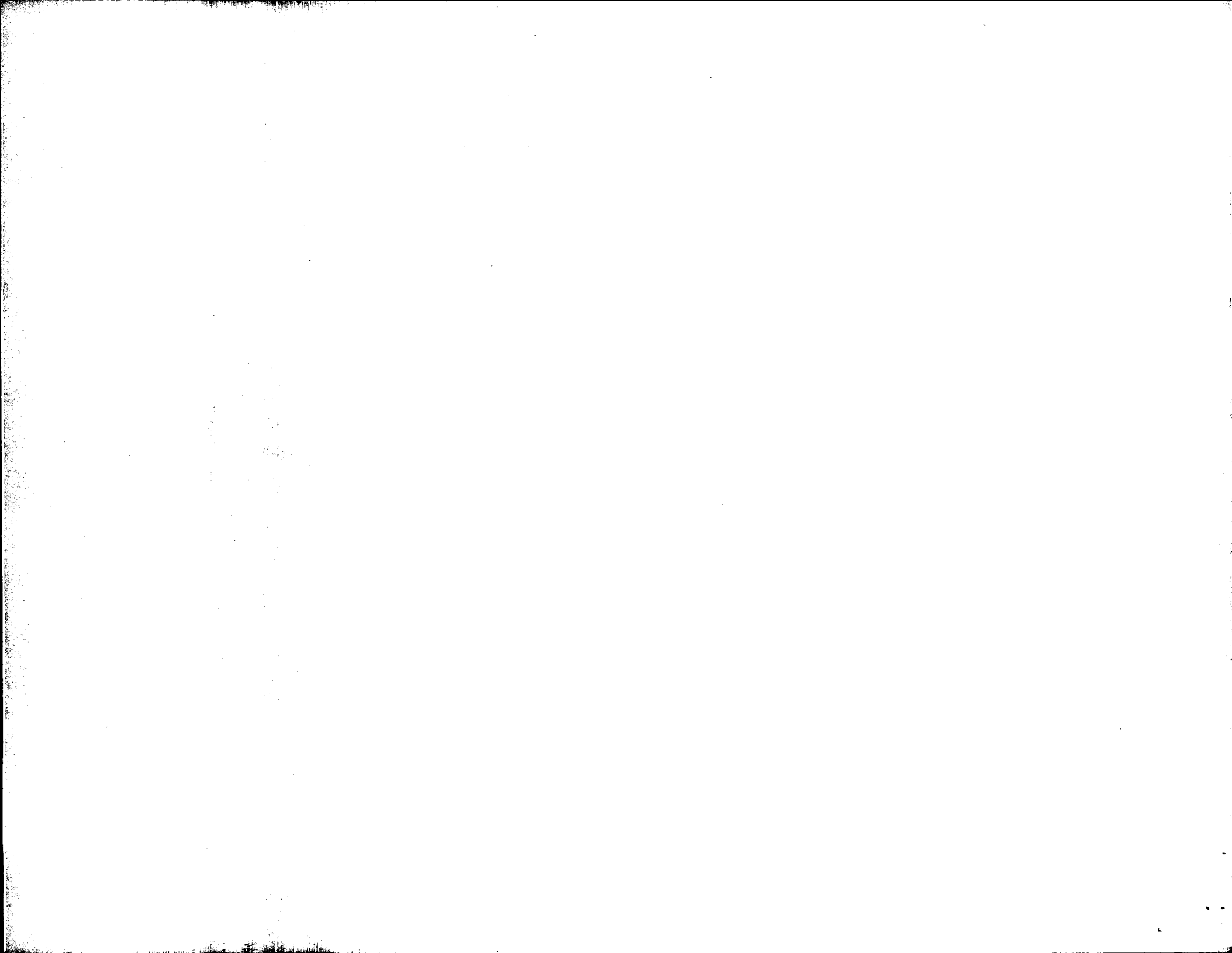
DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3484	REV. D SHEET 2 OF 4
DATE 06.06.22		TITLE TAIL LIGHT FAIRING	SCALE 1:2

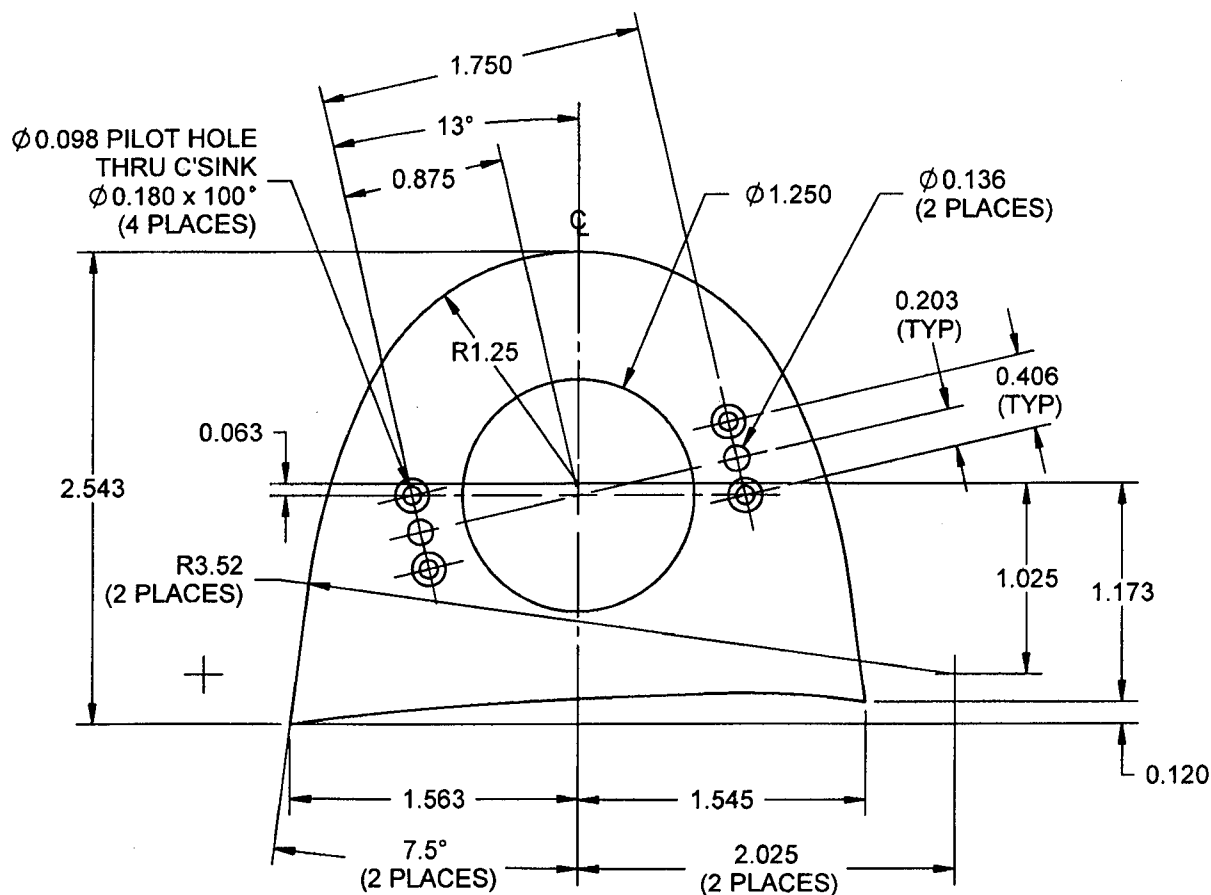
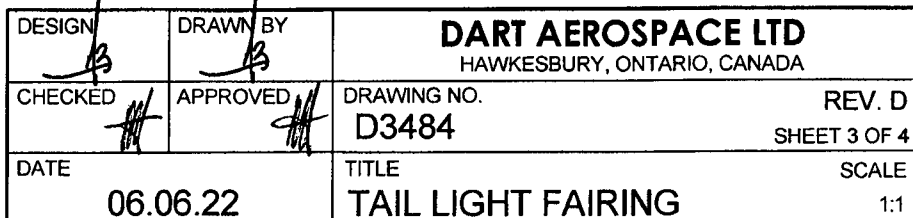
**D3484-1 BASE, L/H****D3484-1 BENDING DETAIL**
(D3484-2 OPPOSITE)
(MAKE FROM D3484-1F)**D3484-2 BASE, R/H****D3484-1F BASE FLAT PATTERN** **NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
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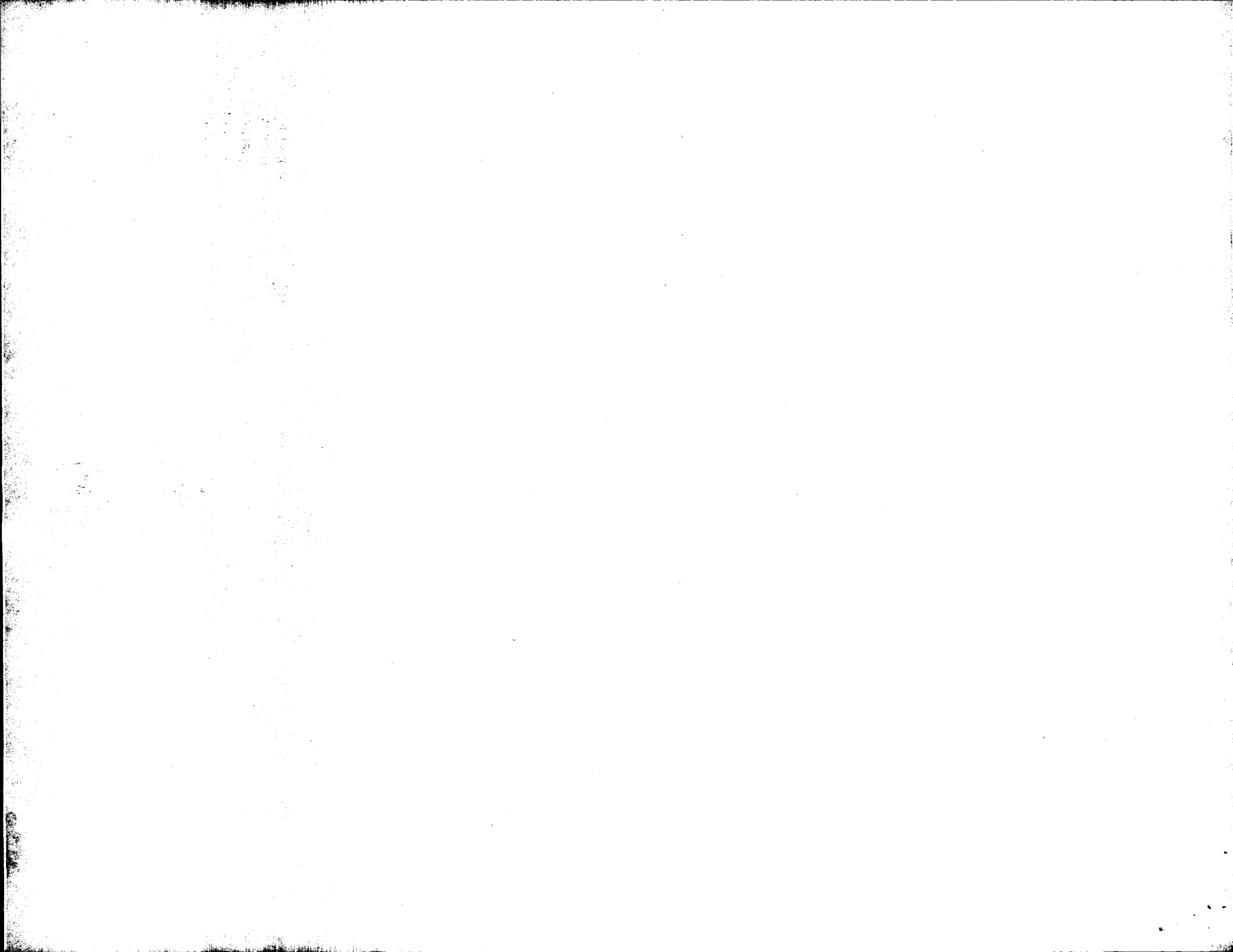
NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
NO. 30770

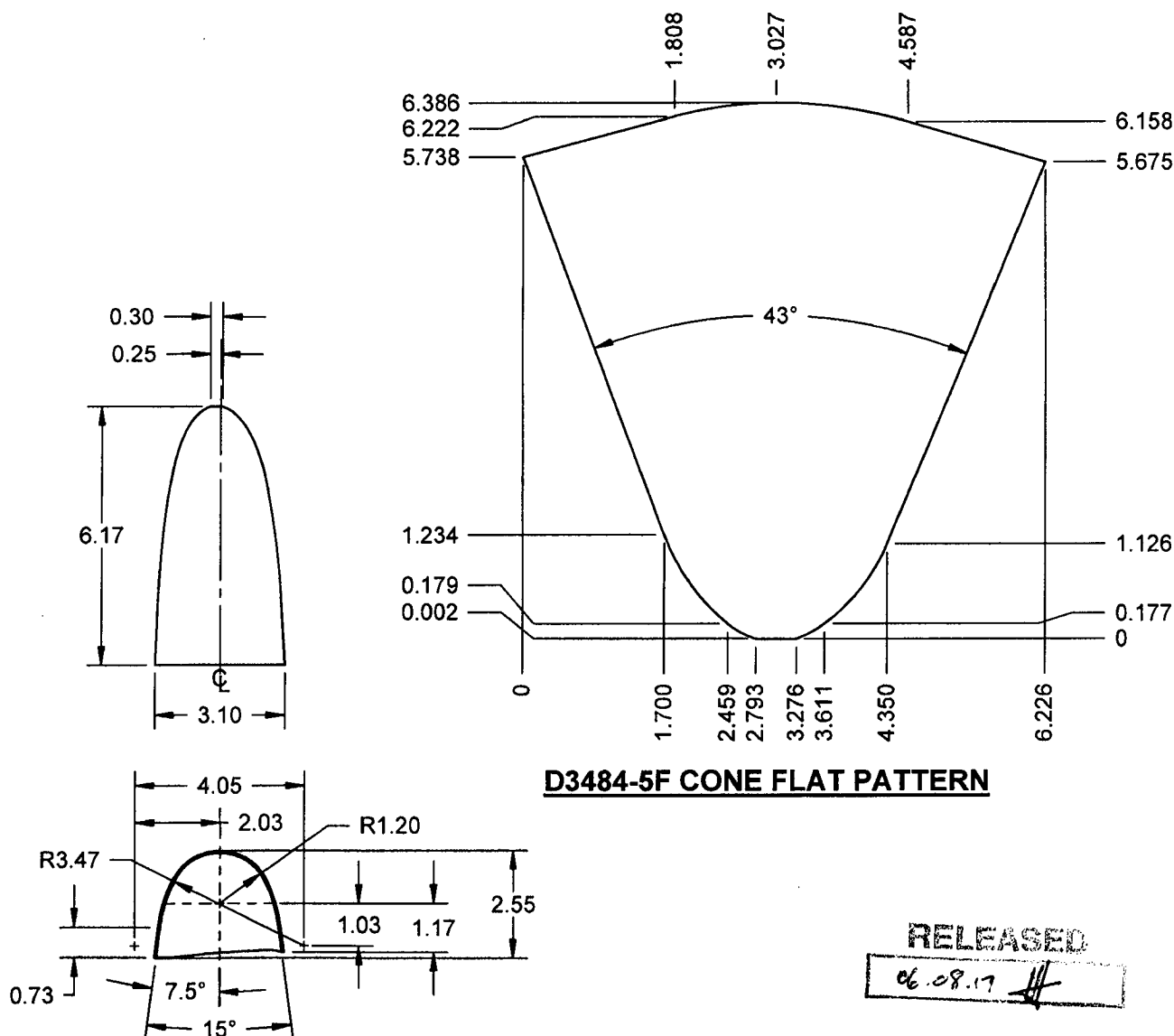
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DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3484	REV. D SHEET 4 OF 4
DATE 06.06.22		TITLE TAIL LIGHT FAIRING	SCALE 1:4



D3484-5 L/H CONE BENDING DETAIL (-6 R/H, OPPOSITE)
(MAKE FROM D3484-5F)

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET (0.050 THICK)
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.050)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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